



Subject card

Subject name and code	Information systems of planning and manufacturing control, PG_00040011						
Field of study	Management and Production Engineering, Management and Production Engineering						
Date of commencement of studies	October 2020	Academic year of realisation of subject			2022/2023		
Education level	first-cycle studies	Subject group			Optional subject group Subject group related to scientific research in the field of study		
Mode of study	Full-time studies	Mode of delivery			at the university		
Year of study	3	Language of instruction			Polish		
Semester of study	6	ECTS credits			4.0		
Learning profile	general academic profile	Assessment form			exam		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor		dr hab. inż. Stefan Dzionk				
	Teachers		dr inż. Dawid Zieliński dr hab. inż. Stefan Dzionk dr inż. Norbert Piotrowski				
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	15.0	0.0	15.0	15.0	0.0	45
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	45		7.0		48.0	100
Subject objectives	The aim of the course is to provide with advanced techniques of production planning and control. Possibilities of sequencing and scheduling of orders in in computer integrated environment.						
Learning outcomes	Course outcome		Subject outcome		Method of verification		
	K6_K02		The student is able to prepare a set of data necessary in the process of production planning and control.		[SK5] Assessment of ability to solve problems that arise in practice		
Subject contents	<p>LECTURE Computer integrated production planning and control systems. Technical and economic aspects of production control, production flow control essence, the basic principles of control, control norms, scheduling and load production stations, balancing tasks on production capacity, inter-cellular methods of production flow control, intracellular methods of production flow control, documentation associated with the production flow control, record and control of production flow. Other production control techniques. Trends in production planning and control.</p> <p>LABORATORY Products: product attributes, routing options, resources, set-up and operation times, operation attributes. Resources data: resources, secondary constraints, resources groups.</p> <p>PROJECT: Entering the orders. batching methods. calendar states and shift patterns. Sequencing the orders. Standard dispatching rules. Standard algorithmic rules. Schedule analysis. Reports. Gantt Chart. Order Trace Chart. Constraints plots.</p>						
Prerequisites and co-requisites							
Assessment methods and criteria	Subject passing criteria		Passing threshold		Percentage of the final grade		
	Laboratory		50.0%		25.0%		
	Practical exercise		60.0%		25.0%		
	Written Exam		60.0%		25.0%		
	Project		50.0%		25.0%		

Recommended reading	Basic literature	1. Anil Mital, Anoop Desai, Anand Subramanian, Aashi Mital: Product development, Butterworth-Heinemann is an imprint Elsevier, 30 Corporate Drive, Suite 400, Burlington MA 01803 USA, 2008.
	Supplementary literature	1. Meyer Kutz, Mechanical Engineers' Handbook -Manufacturing and Management, John Wiley & Sons, INC, Hoboken New Jersey, 2006.
	eResources addresses	
Example issues/ example questions/ tasks being completed	<ol style="list-style-type: none"> 1. Control theory - basic terminology. 2. The company as a cybernetic system. 3. The essence of the production flow control. 4. Hierarchical control systems .. 5. The complexity of the production flow control. 6. The efficiency of the production flow control. 7. Control rules (AI-AIII, BI-BIII). 8. Control standards 9. Scheduling and workload 10. Methodology workload balancing of production capacity, 11. Methods for controlling the flow of intracellular production, 12. Methods for controlling the flow inside the cell for the production, 13. Task switching and principles central distribution works 14. Documentation related to the production flow control 15. Checking the progress of production: 16. Characterize task PPC systems. 17. Explain what the PPC systems available any role. 18. Introduce the basic concepts of production planning and control, the chosen concept discussed in detail. 19. Characterize the essential tasks of PPC systems. 20. Present the data types used in PPC systems and their characteristics. 21. Modern concepts of management and organization of production control, replace - selected to characterize. 22. Identify the main and auxiliary tasks PPC systems, taking into account levels of management. 23. Characterize the resources in the implementation process. 24. Discuss the results of the planning process. 25. Methods to characterize the short-term production planning. 26. Decisions production control systems. 27. Characterize the operational tasks of production control functions. 28. Discuss generations PPC systems. 29. To characterize the functional integration method PPC systems. 30. A split of list management functions of parts and materials, changes in the structure of the product, the types of parts lists. 31. Discuss ways of balancing material consumption and labour. 	
Work placement	Not applicable	