



Subject card

Subject name and code	Programmable Controllers, PG_00042179						
Field of study	Power Engineering, Power Engineering, Power Engineering, Power Engineering, Power Engineering						
Date of commencement of studies	October 2020	Academic year of realisation of subject			2022/2023		
Education level	first-cycle studies	Subject group			Optional subject group Subject group related to scientific research in the field of study		
Mode of study	Full-time studies	Mode of delivery			at the university		
Year of study	3	Language of instruction			Polish		
Semester of study	6	ECTS credits			2.0		
Learning profile	general academic profile	Assessment form			assessment		
Conducting unit	Department of Power Electronics and Electrical Machines -> Faculty of Electrical and Control Engineering						
Name and surname of lecturer (lecturers)	Subject supervisor	dr inż. Ireneusz Mosoń					
	Teachers	dr inż. Ireneusz Mosoń					
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	15.0	0.0	15.0	15.0	0.0	45
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	45		5.0		0.0	50
Subject objectives	Acquisition by students basic knowledge about programmable controllers - their structure, principle of operation, implementation in control systems - and the skill of programming programmable controllers.						
Learning outcomes	Course outcome	Subject outcome			Method of verification		
	K6_W09	Student analyses requirements of control tasks and creates control algorithms. Writes, debugs and tests programs of low and medium complexity for control of different control objects, among others in power engineering. Creates user functions and function blocks. Creates simple visualisation applications.			[SW1] Assessment of factual knowledge [SW2] Assessment of knowledge contained in presentation [SW3] Assessment of knowledge contained in written work and projects		
	K6_W08	Student describes types and structures of programmable controllers. Explains principle of programmable controller operation and principle of execution of the user program. Student selects programmable controllers for specific applications, among others control systems in power engineering.			[SW1] Assessment of factual knowledge [SW3] Assessment of knowledge contained in written work and projects		

Subject contents	<p>LECTURE Programmable controllers in control systems. Types, structure and principle of operation. Execution of the user program. Process image memory. Hardware characteristics. Fundamentals of programming. PN-EN 61131-3 standard. Programming model. Programming languages. Data types and declaration of variables. Program organisation units: programs, functions and function blocks. Creation of user functions and function blocks. Structuring of user programs. Factors of program quality. Networking programmable controllers (network structures, communication interfaces and transmission media, methods of media access control). Communication protocols in fieldbuses. Industrial Ethernet; protocols in industrial Ethernet. Design of programmable controllers based control systems. Selection of a programmable controller depending on an application. Realization of human - machine interface (HMI). LABORATORY Program for a conveyor control (I and II). Counting events, arithmetic and comparison functions. Implementation of the timer with time holding input. Control program of three pumps. Counting impulses with signalisation of the limit exceeded. Creation of a user function block. Programmable controllers operation in the network (master - active slave). PROJECT Creation of control programs (in IL, LD, FBD, ST and CFC languages) and their debugging with the use of program simulator (virtual controller). Creation of visualisation applications. Creation of control algorithms; grafical elements of the algorithms; SFC diagram. Description of chosen control object (preference : from power engineering). Creation and starting-up a control program with visualisation for the chosen object.</p>														
Prerequisites and co-requisites	Basic knowledge on electronics and digital technique.														
Assessment methods and criteria	<table border="1" data-bbox="451 553 1490 687"> <thead> <tr> <th data-bbox="451 553 794 586">Subject passing criteria</th> <th data-bbox="794 553 1137 586">Passing threshold</th> <th data-bbox="1137 553 1490 586">Percentage of the final grade</th> </tr> </thead> <tbody> <tr> <td data-bbox="451 586 794 620">Test</td> <td data-bbox="794 586 1137 620">50.0%</td> <td data-bbox="1137 586 1490 620">40.0%</td> </tr> <tr> <td data-bbox="451 620 794 654">Laboratory</td> <td data-bbox="794 620 1137 654">80.0%</td> <td data-bbox="1137 620 1490 654">30.0%</td> </tr> <tr> <td data-bbox="451 654 794 687">Project</td> <td data-bbox="794 654 1137 687">100.0%</td> <td data-bbox="1137 654 1490 687">30.0%</td> </tr> </tbody> </table>			Subject passing criteria	Passing threshold	Percentage of the final grade	Test	50.0%	40.0%	Laboratory	80.0%	30.0%	Project	100.0%	30.0%
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Test	50.0%	40.0%													
Laboratory	80.0%	30.0%													
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Recommended reading	Basic literature	<p>Kacprzak S.: Programowanie sterowników PLC zgodnie z normą IEC 61131-3 w praktyce. Wydawnictwo BTC, Legionowo, 2011.</p> <p>Kasprzyk J.: Programowanie sterowników przemysłowych. WNT, Warszawa, 2006.</p> <p>Mosoń I.: Programmable controllers - Part 1. Politechnika Gdańska, Gdańsk, 2010.</p> <p>Mosoń I.: Sterowniki programowalne - Część 2. Politechnika Gdańska, Gdańsk, 2010.</p> <p>PN-EN 61131-1: 2004. Sterowniki programowalne - Część 1: Postanowienia ogólne.</p> <p>PN-EN 61131-3: 2004. Sterowniki programowalne - Część 3: Języki programowania.</p>													
	Supplementary literature	<p>Gilewski T.: Szkoła programisty PLC. Sterowniki przemysłowe. Wydawnictwo Helion, Gliwice, 2017.</p> <p>Broel-Plater B.: Układy wykorzystujące sterowniki PLC. Projektowanie algorytmów sterowania. Wydawnictwo Naukowe PWN, Warszawa, 2009.</p> <p>Kwaśniewski J.: Sterowniki PLC w praktyce inżynierskiej. Wydawnictwo BTC, Legionowo, 2008.</p>													
	eResources addresses	Adresy na platformie eNauczanie:													
Example issues/ example questions/ tasks being completed	<p>Principle of operation of a programmable controller. What is the proces image memory and what are the advantages and disadvantages of its usage?</p> <p>Programming languages of programmable controllers. What are the differences between functions and function blocks?</p> <p>Network operation of programmable controllers; media access control methods.</p> <p>Writing, debugging and testing control programs of specified control objects with simple visualisations.</p>														
Work placement	Not applicable														