



Subject card

Subject name and code	Design of welded constructions, PG_00055243						
Field of study	Management and Production Engineering						
Date of commencement of studies	October 2021		Academic year of realisation of subject		2023/2024		
Education level	first-cycle studies		Subject group		Optional subject group Subject group related to scientific research in the field of study		
Mode of study	Full-time studies		Mode of delivery		at the university		
Year of study	3		Language of instruction		Polish None		
Semester of study	5		ECTS credits		3.0		
Learning profile	general academic profile		Assessment form		assessment		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor		dr hab. inż. Grzegorz Rogalski				
	Teachers		dr hab. inż. Grzegorz Rogalski mgr inż. Adrian Wolski mgr inż. Anna Janeczek				
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	15.0	0.0	15.0	0.0	0.0	30
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	30		8.0		37.0	75
Subject objectives	The aim of the course is to familiarize students with the principles of designing welded structures, including the variables that affect the weldability of construction materials, welding stresses and deformations, and how to minimize the adverse effects of the welding process.						

Learning outcomes	Course outcome	Subject outcome	Method of verification
	[K6_U02] has the ability of self-learning and expanding knowledge in a specialized field of engineering production	The student is able to broaden the knowledge of welded structures on the basis of available information and tools	[SU4] Assessment of ability to use methods and tools
	[K6_U06] when formulating and solving engineering tasks a student can see aspects of system management and organization of individual and as a team, taking into account the human factor, has necessary preparation for work in an industrial environment, and knows the rules and standards related to occupational health and safety	Based on the obtained information, the student is able to adjust the existing tools and the acquired skills to solve a construction problem	[SU3] Assessment of ability to use knowledge gained from the subject [SU4] Assessment of ability to use methods and tools
	[K6_W03] has knowledge of the design record (the record structure) for the preparation of the manufacturing process documentation and basic knowledge of the implementation and management of production systems, including the principles of designing machine parts and manufacturing technologies using information techniques	The student is able to design a structure with welded joints, taking into account the existing standards and requires	[SW3] Assessment of knowledge contained in written work and projects
	[K6_K01] feels the need for self-realization by learning throughout life, is looking for modern and innovative solutions in their actions, is able to think creatively and act in an entrepreneurial way	The student is able to determine the construction problem and take action to eliminate them	[SK5] Assessment of ability to solve problems that arise in practice [SK1] Assessment of group work skills
Subject contents	As part of the course, students learn the factors determining the weldability of construction materials along with their indicators, types of cracks and methods of their prevention, the impact of the thermal welding cycle on the properties of joints as well as welding deformations and stresses, rules for making joints, including calculations, e.g. using the allowable stress method.		
Prerequisites and co-requisites	Basic information on materials science and the basics of machine design		
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade
	Lecture	56.0%	50.0%
	Laboratory	56.0%	50.0%
Recommended reading	Basic literature	<p>Chmielewski T.: Projektowanie procesów technologicznych spawalnictwo, Oficyna Wydawnicza Politechniki Warszawskiej, 2013</p> <p>Ferenc J.: Kazimierz Ferenc: Konstrukcje spawane Połączenia, Wydawnictwo Naukowe PWN, WNT, Wydanie 3, 2021</p> <p>Ferenc J.: Kazimierz Ferenc: Spawalnicze gazy osłonowe i palne, WNT, Warszawa, 2013</p> <p>Siwek B.: Połączenia spawane, zgrzewane, lutowane i klejone, Wydawnictwo Politechniki Gdańskiej, 2002</p> <p>Tasak E.: Metalurgia spawania. Wydawnictwo Jak. Kraków, 2008</p> <p>Normy przedmiotowe</p>	
	Supplementary literature	Not require	
	eResources addresses	<p>Adresy na platformie eNauczanie:</p> <p>Projektowanie konstrukcji spawanych, W, L, ZIP, Sem.5, Zima 2023/2024 - Moodle ID: 33864</p> <p>https://enauczanie.pg.edu.pl/moodle/course/view.php?id=33864</p>	

Example issues/ example questions/ tasks being completed	<ol style="list-style-type: none"> 1. Explain the influence of the welding process on the formation of welding deformations 2. Characterize the welding thermal cycle depending on the welding process and the number of beads 3. Give the basic principles of calculating stresses in welded joints with butt and fillet welds 4. Explain the reasons for the formation of cold, hot and lamellar cracks 5. Explain the influence of the welding sequence on the formation of welding deformations 6. Give methods of preventing welding distortions
Work placement	Not applicable