



Subject card

Subject name and code	Materials science in welding, PG_00055248						
Field of study	Management and Production Engineering						
Date of commencement of studies	October 2021		Academic year of realisation of subject		2023/2024		
Education level	first-cycle studies		Subject group		Optional subject group Subject group related to scientific research in the field of study		
Mode of study	Full-time studies		Mode of delivery		at the university		
Year of study	3		Language of instruction		Polish		
Semester of study	6		ECTS credits		3.0		
Learning profile	general academic profile		Assessment form		exam		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor		dr hab. inż. Dariusz Fydrych				
	Teachers		dr hab. inż. Dariusz Fydrych mgr inż. Adrian Wolski mgr inż. Anna Janeczek				
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	30.0	0.0	15.0	0.0	0.0	45
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	45		4.0		26.0	75
Subject objectives	The aim of the course is to provide the students with knowledge of weldability of materials						
Learning outcomes	Course outcome		Subject outcome		Method of verification		
	[K6_U02] has the ability of self-learning and expanding knowledge in a specialized field of engineering production		The student has knowledge of the directions of development of machine construction		[SU3] Assessment of ability to use knowledge gained from the subject [SU4] Assessment of ability to use methods and tools		
	[K6_W02] has knowledge of materials, their properties and research methods, including construction materials used in the machinery industry, has ordered, theoretically founded knowledge of mechanics including modeling of mechanical systems in the field of statics, kinematics and dynamics, and has an ordered, theoretically founded knowledge in the field of strength analysis materials and products		Student recognizes structural materials and their operating properties		[SW1] Assessment of factual knowledge [SW3] Assessment of knowledge contained in written work and projects		
	[K6_K01] feels the need for self-realization by learning throughout life, is looking for modern and innovative solutions in their actions, is able to think creatively and act in an entrepreneurial way		Student can choose the method of joining (welding, resistance welding, soldering, brazing) for a group of materials, properties of estimate and develop the technical specifications		[SK3] Assessment of ability to organize work [SK4] Assessment of communication skills, including language correctness [SK5] Assessment of ability to solve problems that arise in practice [SK1] Assessment of group work skills		

Subject contents	LECTURE Weldability. The phenomena of cracking during the welding process. Hot, cold, lamellar and reheat cracks. Weldability of alloy steels. Characteristics of consumables. Thermal field, thermal cycle. Crystallization of the weld metal. Metallurgical reactions and slag properties. Design of the weld metal. Heat affected zone. CTP and CTPcs charts. The concept of t8/5. Weldability of ferrous and nonferrous alloys. LABORATORY Determination of susceptibility of steel to hot and cold cracking. Evaluation of weldability of mild and high alloyed steels. Determination of diffusible hydrogen content in deposited metal.		
Prerequisites and co-requisites	MetallographyMathematicsChemistryPhysicsWelding and joining processes		
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade
	test	60.0%	60.0%
	laboratory test	60.0%	40.0%
Recommended reading	Basic literature	Butnicki S.: Spawalność i kruchość stali. WNT Warszawa 1975. Tasak E.: Spawalność stali. Fotobit Kraków 2002. Węgrzyn J.: Fizyka i metalurgia Spawania. Politechnika Śląska 1990.	
	Supplementary literature	Praca zbiorowa. Poradnik inżyniera. Spawalnictwo. Tom 1. WNT Warszawa 2003. Jakubiec M., Lesiński K., Czajkowski H.: Technologia konstrukcji spawanych. WNT Warszawa 1987. Pilarczyk J., Pilarczyk J.: Spawanie i napawanie elektryczne metali. Wydawnictwo Śląsk Katowice 1996.	
	eResources addresses	Adresy na platformie eNauczanie:	
Example issues/ example questions/ tasks being completed	Describe weldability of heat resistant steel. Describe weldability of stainless steel. Describe weldability of aluminium alloys		
Work placement	Not applicable		