



Subject card

Subject name and code	Welding Technology, PG_00004870						
Field of study	Management and Production Engineering, Management and Production Engineering						
Date of commencement of studies	October 2020	Academic year of realisation of subject			2021/2022		
Education level	first-cycle studies	Subject group			Optional subject group Subject group related to scientific research in the field of study		
Mode of study	Full-time studies	Mode of delivery			at the university		
Year of study	2	Language of instruction			Polish		
Semester of study	4	ECTS credits			2.0		
Learning profile	general academic profile	Assessment form			assessment		
Conducting unit	Department of Materials Engineering and Bonding -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor	dr inż. Aleksandra Świerczyńska					
	Teachers	dr inż. Aleksandra Świerczyńska					
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	15.0	0.0	15.0	0.0	0.0	30
	E-learning hours included: 0.0						
	Adresy na platformie eNauczanie:						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan	Participation in consultation hours	Self-study	SUM		
	Number of study hours	30	0.0	0.0	30		
Subject objectives	Presentation of the basics of welding technology of metals						
Learning outcomes	Course outcome	Subject outcome	Method of verification				
	K6_K01						
	K6_U02						
	K6_W06						
Subject contents	COURSE CONTENT Classification of welding and joining processes. Outline of welding thermal cycles. Phase transformations in the weld and heat affected zone. Definition of weldability. Basic and supplementary materials for welding. Basics of welding technology specification. Gas welding. Manual arc welding (MMA). Submerged arc welding under flux. TIG welding. Shielding gases. Gas-shielded arc welding MIG / MAG methods. Flux cored arc welding. Pulse arc welding. Laser welding, plasma and electron beam welding. Resistance pressure welding, spot and linear pressure welding, upset and flash welding. Basic parameters of the process. Other methods of pressure welding. Thermal cutting methods: oxygen cutting, plasma cutting. Cutting laser beam. Deformation and welding stress and methods for their reduction. Inspection of welded joints, imperfections definitions and methods for their detection. LABORATORY PRACTICAL TRAINING Manual arc welding with coated electrodes, automatic submerged arc welding. Gas-shielded arc welding. Pressure resistance welding. Gas welding and cutting. Structure of welded joints. Imperfections of welded joints						
	Prerequisites and co-requisites	Knowledge of basics of materials science					
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade				
	Written test	60.0%	100.0%				

Recommended reading	Basic literature	Basic literature 1. Klimpel A.: Technologia spawania i cięcia metali. Wyd. Politechniki Śląskiej, Gliwice 1997. 2. Walczak W. i inni: Spawalnictwo ćwiczenia laboratoryjne. Wyd. Politechniki Gdańskiej, Gdańsk, 2000. 3. Klimpel A., Mazur M.: Podręcznik spawalnictwa. Wyd. Politechniki Śląskiej, Gliwice 2004.
	Supplementary literature	Supplementary literature 1. Ferenc K.: Spawalnictwo. WNT Warszawa 2007. 2. Ferenc K., Ferenc J.: Spawalnicze gazy osłonowe i palne. WNT Warszawa 2005. 3. Poradnik Inżyniera Spawalnictwo, tom I i II, WNT Warszawa, 2005
	eResources addresses	
Example issues/ example questions/ tasks being completed	Describe the process of welding	
Work placement	Not applicable	