



## Subject card

Subject name and code	Technical and computer metrology, PG_00055745						
Field of study	Mechanical and Medical Engineering						
Date of commencement of studies	October 2021	Academic year of realisation of subject			2021/2022		
Education level	first-cycle studies	Subject group			Obligatory subject group in the field of study Subject group related to scientific research in the field of study		
Mode of study	Full-time studies	Mode of delivery			at the university		
Year of study	1	Language of instruction			Polish		
Semester of study	2	ECTS credits			5.0		
Learning profile	general academic profile	Assessment form			exam		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor	dr inż. Michał Dobrzyński					
	Teachers	dr inż. Michał Dobrzyński mgr inż. Karolina Miętka mgr inż. Anna Janeczek					
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	30.0	15.0	30.0	0.0	0.0	75
	E-learning hours included: 0.0						
	Adresy na platformie eNauczanie:						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan	Participation in consultation hours		Self-study		SUM
	Number of study hours	75	6.0		44.0		125
Subject objectives	Recognition with the basic principles of metrology and preparing to conduct measurements of mechanical sizes with the analysis of the results. Rules for determining the accuracy, tolerance and fits of machine parts. Knowledge of the methods of measurement and measuring instruments.						

Learning outcomes	Course outcome	Subject outcome	Method of verification
	[K6_U10] he/she is able to assess the human body physics and basic functioning of the body organs, he/she is able to use basic medical knowledge to solve mechanical-medical problems in the scope of the MME study	The student selects the appropriate measuring instrument to measure a given quantity measured with the use of CNC measuring systems. The student conducts simulation analyzes, prepares a measurement program in a computer environment, and takes measurements. The student analyzes the results of the measurements. Student calculates measurement errors.	[SU2] Assessment of ability to analyse information [SU4] Assessment of ability to use methods and tools [SU5] Assessment of ability to present the results of task
	[K6_W12] he/she has basic knowledge in the field of fundamental medical sciences, human body anatomy, and physiology, salvage service	Student recognizes mechanical quantities subject to measurement. Determine measurement methods and systems. The student has knowledge of methods, errors and measurement uncertainty, Geometrical Product Specifications (GPS) and assessment of their accuracy.	[SW1] Assessment of factual knowledge
	[K6_K02] he/she is aware of importance of professional dealing and to fulfill ethics obligations, he/she understands other (non-technical) abilities of mechanical engineering professional, their influence on the society and security of environment, he/she is aware of importance of social cooperation	Student explains construction and principle of operation of measurement instruments. Student chooses suitable measuring instrument for measure given quantity. Student measures.	[SK5] Assessment of ability to solve problems that arise in practice [SK1] Assessment of group work skills [SK2] Assessment of progress of work
Subject contents	Basic concepts in metrology: measurement, units of measurement, standards and instruments. Accuracy and uncertainty. The geometrical structure of the product (Geometrical Product Specifications - GPS). Basics of tolerances, deviations and fits. Geometric tolerances. General Tolerances - Tolerances for linear and angular dimensions without individual tolerance indications. Fundamentals of measurements (repeatability and reproducibility of a measuring device). Surface texture. Metrological methods and equipment and principles of its selection. Laboratory: Measurements of external, internal, mixed and intermediate dimensions. Measurement of angles, cones, . Measurements of surface texture and contours. Measurements with the use of altimeters. 2D measurements. Coordinate measuring technique (manual and CNC measuring machines). Tutorials: Measurements and their uncertainty (Measurement errors, uncertainty, uncertainty budget and statistical analysis of measurement results). Tolerances and fits. Dimensional chains. Tolerance of component dimensions, interchangeability. Thread tolerance.		
Prerequisites and co-requisites	Basic knowledge of technical drawing		
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade
	Written exam	60.0%	50.0%
	Tutorial	60.0%	20.0%
	Laboratory	60.0%	30.0%
Recommended reading	Basic literature	1. W. Jakubiec, J. Malinowski: Metrologia wielkości geometrycznych. WNT, Warszawa 2018. 2. S. Białas, Z. Humienny, K. Kiszka: Metrologia z podstawami specyfikacji geometrii wyrobów (GPS). Oficyna wydawnicza PW, Warszawa 2014. 3. S. Adamczak, W. Makiela: Metrologia w budowie maszyn. WNT, Warszawa 2021. 4. T. Sałaciński: Ćwiczenia laboratoryjne z metrologii. Oficyna wydawnicza PW, Warszawa 2015. 5. T. Sałaciński: Elementy metrologii wielkości geometrycznych. Przykłady i zadania. Oficyna wydawnicza PW, Warszawa 2013.	
	Supplementary literature	1. E. Ratajczyk: Współrzędnościowa technika pomiarowa. OWPW, Warszawa 2005. 2. J. Jezierski: Analiza tolerancji i niedokładności pomiarów w budowie maszyn. WNT Warszawa 2003. 3. A. Boryczko: Podstawy pomiarów wielkości mechanicznych. Wydawnictwo PG, Gdańsk 2010. 4. A. Meller, P. Grudowski: Laboratorium metrologii warsztatowej i inżynierii jakości. <a href="http://www.wbss.pg.gda.pl">http://www.wbss.pg.gda.pl</a> , podręczniki (format PDF)	
	eResources addresses		
Example issues/ example questions/ tasks being completed	Types of fit machine parts and their uses? Classification of measurement errors? Presentation of measurement methods.		
Work placement	Not applicable		