



Subject card

Subject name and code	Hybrid Manufacturing Processes, PG_00057859						
Field of study	Mechatronics						
Date of commencement of studies	February 2023		Academic year of realisation of subject			2022/2023	
Education level	second-cycle studies		Subject group				
Mode of study	Full-time studies		Mode of delivery			at the university	
Year of study	1		Language of instruction			English	
Semester of study	1		ECTS credits			2.0	
Learning profile	general academic profile		Assessment form			assessment	
Conducting unit	Zakład Technologii Maszyn i Automatyzacji Produkcji -> Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology						
Name and surname of lecturer (lecturers)	Subject supervisor		dr hab. inż. Mariusz Deja				
	Teachers						
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	30.0	0.0	0.0	0.0	0.0	30
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	30		0.0		0.0	30
Subject objectives	Acquainting with the subject of modern manufacturing using hybrid methods						

Learning outcomes	Course outcome	Subject outcome	Method of verification
	[K7_K82] is equipped to participate actively in lectures, seminars and laboratory classes conducted in foreign language	Ability to communicate in a foreign language	[SK4] Assessment of communication skills, including language correctness
	[K7_U81] is able to communicate with ease in foreign language at B2+ level of the Common European Framework of Reference for Languages (CEFR) in everyday life, in academic and professional environments	The ability to discuss a presented technical topic	[SU2] Assessment of ability to analyse information
	[K7_W09] knows general rules of individual and team work organisation as well as enterprise management that utilise knowledge in the area of technical sciences and science disciplines appropriate for mechatronics	Ability to work individually and in a team, in terms of the functioning of the company using knowledge in the field of mechatronics and related fields.	[SW1] Assessment of factual knowledge
	[K7_W81] has knowledge of complex grammatical structures and diverse lexical resources needed to communicate in foreign language in terms of general and specialist language related to field of study	Analysis of specialist literature in a foreign language	[SW1] Assessment of factual knowledge
	[K7_U02] potrafi przygotować opracowanie naukowe w języku polskim i krótkie doniesienie naukowe w języku obcym dotyczące szczegółowych zagadnień z zakresu Mechatroniki, a także – dziedzin nauk technicznych i dyscyplin naukowych: Inżynieria Mechaniczna oraz Automatyka, Elektronika i Elektrotechnika, i pokrewnych, właściwych dla mechatroniki, przedstawiające wyniki własnych badań naukowych	The ability to prepare a scientific work in Polish and English in the field of mechatronics and related disciplines.	[SU1] Assessment of task fulfilment
Subject contents	<ol style="list-style-type: none"> 1. Classification of hybrid machining processes generating by different rules. 2. Hybrid assisted processes. 3. Hybrid combined processes. 4. Application of hybrid machining processes in industry. 5. Role of hybrid machining processes in sustainable manufacturing and Production 4.0 strategy. 6. Modelling of hybrid machining processes. 7. Vibration-assisted machining processes. 8. Media-assisted machining processes. 9. Magnetic and electric field-assisted machining processes. 10. Thermally-assisted machining processes. 11. Mixed hybrid processes. 12. Hybrid processes with controlled mechanisms. 13. Hybrid additive and subtractive processes. 14. Economics and optimization strategies of hybrid processes 15. Influence of process hybridization on surface integrity. 		
Prerequisites and co-requisites	Technical drawing, manufacturing techniques, basics of cutting technologies, Computer Aided Design CAD		
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade
	Design and descriptive task to be implemented	70.0%	40.0%
	Colloquium at the end of the semester	60.0%	30.0%
	Mid-term colloquium	60.0%	30.0%
Recommended reading	Basic literature	<ol style="list-style-type: none"> 1. Grzesik, W., & Ruszaj, A. (2021). <i>Hybrid Manufacturing Processes</i>. Springer International Publishing. 2. Hitomi, K. (2017). <i>Manufacturing Systems Engineering: A unified approach to manufacturing technology, production management, and industrial economics</i>. Routledge. 	
	Supplementary literature	Selected articles from online journals: <ol style="list-style-type: none"> 1. Mechatronics 2. Computers in Industry 3. Journal of Micro and Nano Manufacturing 4. Journal of Mechanical Design 5. Journal of Manufacturing Systems 	

	eResources addresses	<p>Podstawowe</p> <p>https://www-1taylorfrancis-1com-1rrvaluj04bc.han.bg.pg.edu.pl/books/mono/10.1201/9780203748145/manufacturing-systems-engineering-katsundo-hitomi - Hitomi, K. (2017). Manufacturing Systems Engineering: A unified approach to manufacturing technology, production management, and industrial economics. Routledge.</p> <p>Adresy na platformie eNauczanie:</p>
Example issues/ example questions/ tasks being completed	<ol style="list-style-type: none"> 1. Description of the selected hybrid manufacturing process 2. Classification of hybrid production methods 3. Selection of the technology based on hybrid manufacturing methods for the indicated mechanical komponent 4. Mechatronic measuring and control elements in manufacturing systems 5. Literature study concerning, e.g. information processing in manufacturing systems 	
Work placement	Not applicable	