

## Subject card

Subject name and code	Separation techniques, PG_00049129							
Field of study	Chemical Technology							
Date of commencement of studies	February 2023		Academic year of realisation of subject			2023/2024		
Education level	second-cycle studies		Subject group			Obligatory subject group in the field of study Subject group related to scientific research in the field of study		
Mode of study	Full-time studies		Mode of delivery			at the university		
Year of study	1		Language of instruction			Polish		
Semester of study	2		ECTS credits			2.0		
Learning profile	general academic profile		Assessment form			exam		
Conducting unit	Department of Proces	Department of Process Engineering and Chemical Technology -> Faculty of Chemistry						
Name and surname	Subject supervisor							
of lecturer (lecturers)	Teachers		a. Harring Solida Horiopasia Systama					
Lesson types and methods	Lesson type	Lecture	Tutorial	Laboratory	Projec	t	Seminar	SUM
of instruction	Number of study hours	15.0	0.0	15.0	0.0		0.0	30
	E-learning hours inclu	uded: 0.0			!		!	
Learning activity and number of study hours	Learning activity	activity Participation ir classes include plan		Participation in consultation hours		Self-study		SUM
	Number of study hours	umber of study 30		2.0		18.0		50
Subject objectives	Acquainting students and organizing knowledge on processes and techniques that are used to separate components of one and two-phase mixtures in the form of gas, steam, proper solutions, colloidal solutions, suspensions. Presenting students the possibilities of using various methods for purification and separation of pure substances and groups of chemical compounds. Developing the ability to separate mixtures with selected methods.							
Learning outcomes	Course outcome		Subject outcome			Method of verification		
	K7_W01		The student has knowledge of the operations and processes used to separate heterogeneous and homogeneous mixtures. The student knows the principles of designing and carrying out balances of adsorption, membrane, extraction, and crystallization processes.		[SW1] Assessment of factual knowledge [SW3] Assessment of knowledge contained in written work and projects			
	K7_K01		The student is able to critically evaluate the separation procedures described in the literature on the subject, use the acquired knowledge to solve cognitive problems, as well as practical problems in the separation, purification, and isolation of components.		[SK4] Assessment of communication skills, including language correctness [SK5] Assessment of ability to solve problems that arise in practice [SK2] Assessment of progress of work			
			The student can obtain information on the selection of a separation method appropriate for a given application from literature, databases, and other sources, also in English, and can present it using information and communication techniques. The student can critically evaluate the information obtained, discuss the advantages and disadvantages of the proposed methods and justify his opinion.		[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information [SU4] Assessment of ability to use methods and tools			

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Subject contents	"Classic" separation processes. Membrane processes: classification, transport of components through the membrane, concentration polarization, microfitration, ultrafiltration, nanofiltration, reverse osmosis, permeation, pervaporation. Adsorption processes: sorbents, gas-solid and liquid-solid equilibria, adsorption kinetics, desorption (PSA, TSA, inert gas). Gas and liquid chromatography. Ion exchange. Extraction and leaching: extraction with a supercritical solvent, using the so-called green solvents. Techniques of separation of mixtures using an electric field. Crystallization: crystallization with a supercritical solvent, zone crystallization, addition crystallization. Integrated processes.						
Prerequisites and co-requisites							
Assessment methods	Subject passing criteria	Passing threshold	Percentage of the final grade				
and criteria	Presentation	100.0%	10.0%				
	Written exam	60.0%	40.0%				
	Laboratory	100.0%	50.0%				
Recommended reading	Basic literature	J. D. Seader, E. J. Henley, D. K. Roper, Separation proces principles. Chemical and Biochemical Operations. 3rd Ed., J. Wiley, 2011  2. W. L. McCabe, J. C. Smith, P. Harriot: Unit operations of chemical engineering, Wyd. 7, The McGrow Hill Comp. Inc. 2005					
	Supplementary literature	R.Ven (ed), Encyclopedia of Separation Technology, vol. 1 i 2,     J.Wiley, 1997     M. Mulder, Basic principles of membrane technology, Kluwer     Academic Publishers, London 1991     L. R. Snyder, J. J. Kirkland, J. W. Dolan, Introduction to modern liquid chromatography, Wiley 2010					
	eResources addresses						
Example issues/ example questions/ tasks being completed	<ol> <li>Describe the phenomenon of concentration polarization and methods of its elimination.</li> <li>Draw a membrane installation consisting of two modules with the retentate from the first module flowing as feed to the second module. Mark all streams. Write a balance of whole streams and the higher retention A component for the this installation. Assuming that for a given membrane the retention coefficient for component A is R and its concentration in the feed CA,N, give the theoretical concentration of component A in the permeate.</li> <li>On the basis of the respective exit curves, explain how bed height affects breakthrough time and bed saturation time.</li> <li>Explain one selected desorption method.</li> <li>Characterize briefly the technique of ion exchange. Explain the terms: ion exchanger capacity, ion exchanger selectivity.</li> <li>Based on the appropriate graphs (for two-component and three-component systems), explain the method used to determine the driving force of the crystallization process.</li> </ol>						
	7. The bitumen extraction process from oil was carried out with the use of subcritical propane. For the assumed composition of feed, explain determination of the amount of extractant needed and the change of the composition of the extract phase when more propane is used.						
Work placement	Not applicable	Not applicable					

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