

Subject card

Subject name and code	Advanced Technological and Control Devices, PG_00055489								
Field of study	Mechanical Engineering								
Date of commencement of studies	October 2023		Academic year of realisation of subject			2025/2026			
Education level	first-cycle studies		Subject group			Optional subject group Subject group related to scientific research in the field of study			
Mode of study	Full-time studies		Mode of delivery			at the	at the university		
Year of study	3		Language of instruction			Polish	Polish		
Semester of study	5		ECTS credits			4.0	4.0		
Learning profile	general academic profile		Assessment form			asses	assessment		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology								
Name and surname	Subject supervisor		dr inż. Michał Dobrzyński						
of lecturer (lecturers)	Teachers								
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Projec	t	Seminar	SUM	
	Number of study hours	30.0	0.0	15.0	0.0		0.0	45	
	E-learning hours included: 0.0								
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study SUM			
	Number of study 45 hours		6.0		49.0 1		100		
Subject objectives	The aim of the course is to familiarize students with modern technological and measuring devices used in production plants and the trends in their development.								
Learning outcomes	Course outcome		Subject outcome			Method of verification			
	[K6_W11] possesses knowledge on design, technology and manufacturing of machine parts, metrology, and quality control; knows and understands methods of measuring and calculating values describing the operation of mechanical systems, knows calculating methods applied to analyse the results of experiments		The student will have knowledge in the field of design, technology and production of machine parts, metrology and quality control with the use of advanced technological and measuring means.			[SW1] Assessment of factual knowledge			
	[K6_U04] is able to perform a critical analysis of the existing technical solutions, present the specification of the technology of manufacturing basic construction elements of machines and engineering assemblies		student will understand the need to adapt technology to changing trends.			[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information [SU4] Assessment of ability to use methods and tools [SU5] Assessment of ability to present the results of task			
	[K6_U08] is able to design a technological manufacturing process for typical elements of machines or devices, using analytical and numerical calculating tools		The student will be able to design a technological process using advanced technological and measuring devices.			[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information			
	[K6_U09] is able to plan the manufacturing, assembly and quality control processes of typical constructions and mechanical devices, estimating their costs		The student will be able to plan the process of manufacturing, assembly and quality control of typical structures and mechanical devices, estimating its costs			[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information			

Subject contents	Advanced means and production technologies. Digital and green factory. Intelligent production. Advanced measuring devices and systems. Statistical Process Control (SPC). Development of a programs with the use of advanced means of CNC manufacturing and coordinate measuring machines (CMM)						
Prerequisites and co-requisites	Knowledge of technological processes, metrology, automation and robotization.						
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade				
	Laboratory	60.0%	40.0%				
	Written exam	60.0%	60.0%				
Recommended reading		1. E. Ratajczyk: Współrzędnościowa technika pomiarowa. OWPW,Warszawa 20052. Piotr Kiszka, Piotr Niesłony, Wit Grzesik: Programowanie obrabiarek CNC. PWN Warszawa 2020.3. Hybrydowe metody obróbki materiałów konstrukcyjnych. PWN Warszawa 2021.4. Wacław Skoczyński: Sensory w obrabiarkach CNC. PWN Warszawa 2018.					
	Supplementary literature	Jacek Domińczuk, Gabriel Kost, Piotr Łebkowski: Automatyzacja i robotyzacja procesów produkcyjnych. PWE Warszawa 2021.Jerzy Honczarenko: Elastyczna automatyzacja wytwarzania. WNT Warszawa 2021.Tadeusz Mikulczyński, Zdzisław Samsonowicz, Rafał Więcławek: Automatyzacja procesów produkcyjnych. WNT Warszawa 2021. Adresy na platformie eNauczanie:					
Example issues/ example questions/ tasks being completed	Sensors of a milling machining center.						
Work placement	Not applicable	Not applicable					