



Subject card

Subject name and code	Industrial Automatics Systems, PG_00051511						
Field of study	Electrical Engineering						
Date of commencement of studies	October 2021	Academic year of realisation of subject			2023/2024		
Education level	first-cycle studies	Subject group					
Mode of study	Full-time studies	Mode of delivery			at the university		
Year of study	3	Language of instruction			Polish		
Semester of study	6	ECTS credits			4.0		
Learning profile	general academic profile	Assessment form			assessment		
Conducting unit	Department of Controlled Electric Drives -> Faculty of Electrical and Control Engineering						
Name and surname of lecturer (lecturers)	Subject supervisor	dr inż. Mirosław Włas					
	Teachers	dr inż. Mirosław Włas					
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	30.0	15.0	15.0	0.0	0.0	60
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan		Participation in consultation hours		Self-study	SUM
	Number of study hours	60		5.0		35.0	100
Subject objectives	<p>The aim of this course is to present industrial automation systems. The main content is the design, integration and visualization of industrial process control systems, constructed on the basis of CAD/CAM class design software and SCADA class visualisation software. Review of types of electronic and power-electronic devices used in industry. Selection of the converter to the drive system. Selection of control and control equipment. Power supply and redundancy of industrial automation systems. Machine safety.</p>						
Learning outcomes	Course outcome	Subject outcome			Method of verification		
	K6_K05	He knows the principles of health and safety and the principles of safe machine design.			[SK1] Assessment of group work skills [SK5] Assessment of ability to solve problems that arise in practice		
	K6_W10	The student is able to design an industrial automation system			[SW1] Assessment of factual knowledge [SW2] Assessment of knowledge contained in presentation		
	K6_U09	The student uses data sheets and technical and operating documentation of automation equipment, as well as documentation of electrical equipment and apparatus realizes the design of the automation system			[SU3] Assessment of ability to use knowledge gained from the subject [SU1] Assessment of task fulfilment		
	K6_K01	The student, working in a group develops a report on the basis of based on the available literature and laboratory research carried out and presents it in the credit classes			[SK5] Assessment of ability to solve problems that arise in practice [SK1] Assessment of group work skills		

Subject contents	The subject matter of the course includes design, integration and visualization of industrial process control systems, constructed on the basis of CAD/CAD class design software and SCADA class visualisation software. Types of industrial objects with PLCs and converters. Selection of the converter to the drive system. Selection of control and control equipment. Setting of protection in frequency inverters. Power supply and redundancy of industrial automation systems. Setting of frequency converter parameters. Machine safety - safety categories and stopping categories. Ways of creating projects and drawing electrical diagrams. Programming of frequency inverters cooperating with PLC controllers, operator panels in industrial automation systems Hardware requirements for control and automatic regulation systems. Structures of industrial automation systems and industrial network solutions. OPC and DDE servers.		
Prerequisites and co-requisites	The subject is a continuation and supplement of the subject "Industrial Information Networks" and "Automation of Electric Drive".		
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade
	Raport	50.0%	50.0%
	Project	50.0%	50.0%
Recommended reading	Basic literature	1. Dokumentacja do programu SEE Electrical Expert - CAD Elektryczny http://www.ige-xao.pl 2. Co warto wiedzieć o napięciowych przemiennikach częstotliwości J. Szmajdziński Wydawnictwo Politechniki Rzeszowskiej 2001 3. Jakuszewski R.: Programowanie systemów SCADA. WPK J. Skalmierskiego, Gliwice 2002 4. Legierski T.: Programowanie sterowników PLC. WPK J. Skalmierskiego, Gliwice 1998	
	Supplementary literature	1. L. Ptaszyński: Przetwornice częstotliwości Wyd. ENVIROTECH, Poznań 1996 2. P. Drozdowski: Wprowadzenie do napędów elektrycznych Wyd. Politechnika Krakowska, Kraków 1998 3. Niestępski S., Parol M. i In.: Instalacje Elektryczne Budowa, Projektowanie i Eksploatacja Oficyna Wydawnicza Politechniki Warszawskiej, Warszawa 2001 4. Wiatr J.: Poradnik Projektanta Elektryka Dom Wydawniczy Medium Warszawa 2006.	
	eResources addresses	Uzupełniające Adresy na platformie eNauczanie: SYSTEMY AUTOMATYKI PRZEMYSŁOWEJ [2023/24] - Moodle ID: 28502 https://enauczanie.pg.edu.pl/moodle/course/view.php?id=28502	
Example issues/ example questions/ tasks being completed	1. design and construction of a laboratory station with Siemens S7-300 programmable logic controllers (Matalb facility model, PLC control) (station 10) 2 Laboratory station for temperature and pressure control with visualisation on a PC. (VIPA Speed7- stand 8) 3. Design and construction of a belt conveyor drive model (Mitsubishi st. 9). 4. assembly and start-up of the passenger lift model (Schneider PLC M340 st. 10) 5. visualisation and control of the food centrifuge drive system model.(St. 3, Altivar inverter, Modbus RTU) 6. induction-motor cargo and passenger elevator drive.(st. 7 FCM 300 inverter, PLC - Moeller XC-200) 7. Pumping station model.(St. 3, ABB inverter, Siemens S1200 controller) 8. 3 axis milling plotter control.(St. 1. B&R servo drives and stepper motors and PLC) 9. paper rewinder model with Danfoss FC302 converters and Moeller XC-200 controller. (stand 7) 10. laboratory stand to control room ventilation as a function of temperature. (VIPA Speed7 - stand 10) 11. Ethernet network in H11W Laboratory, webcam. 12. SEW Eurodrive - frequency inverter gearmotor (stand 5) 13. Beckhoff stepper motor laboratory stand (stand 2). 14. laboratory stand for temperature and humidity control with visualisation on a PC. (SIMEX - stand 8).		
Work placement	The opportunity to visit the Distributed Generation Laboratory.		