

## Subject card

Subject name and code	Metrology, PG_00060579							
Field of study	Design and Construction of Yachts							
Date of commencement of studies	October 2024		Academic year of realisation of subject			2024/2025		
Education level	first-cycle studies		Subject group			Obligatory subject group in the field of study Subject group related to scientific research in the field of study		
Mode of study	Full-time studies		Mode of delivery			at the university		
Year of study	1		Language of instruction			Polish		
Semester of study	2		ECTS credits			3.0		
Learning profile	general academic profile		Assessment form			assessment		
Conducting unit	Institute of Manufacturing and Materials Technology -> Faculty of Mechanical Engineering and Ship Technology							
Name and surname	Subject supervisor		dr hab. inż. Stefan Dzionk					
of lecturer (lecturers)	Teachers							
Lesson types and methods of instruction	Lesson type	Lecture	Tutorial	Laboratory	Projec	t	Seminar	SUM
	Number of study hours	15.0	15.0	15.0	0.0		0.0	45
	E-learning hours included: 0.0							
Learning activity and number of study hours	Learning activity Participation in classes include plan			Participation in consultation hours		Self-study SUI		SUM
	Number of study hours	45		5.0		25.0		75
Subject objectives	Getting acquainted with the basic principles of metrology and preparation for measuring mechanical quantities with the analysis of the results.							
Learning outcomes	Course out	Subject outcome			Method of verification			
	[K6_W06] has well-organised knowledge of engineering methods and design tools enabling the conducting of projects in the field of constru and operation of yachts		[K6_W11] has knowledge in the field of design, technology and production of machine parts, metrology and quality control, knows and understands methods of measurement and calculation of basic quantities describing the operation of mechanical systems, knows basic computational methods used to analyze experimental results.			[SW1] Assessment of factual knowledge		
	[K6_U03] able to use computer- aided design methods for yachts design, construction and operation		[K6_U05] is able to plan an experiment in the field of measuring basic operating parameters of mechanical devices using specialized equipment, interpret the results and draw appropriate conclusions.			[SU1] Assessment of task fulfilment [SU4] Assessment of ability to use methods and tools		
Subject contents	Basic concepts of metrology. Methods, errors and uncertainty of measurements. Tolerance and fits of lengths and angles. Methods of dimensional analysis. Principles of interchangeability of machine parts. The accuracy of the workmanship of the items. Elements of product geometry specification, tolerance of shape, direction and position. Characteristics of the geometrical structure of the surface of objects. Principles of geometric tolerance. Standards and measuring instruments. Coordinate measuring machine and measuring systems. Automation of measurements.							
Prerequisites and co-requisites								
Assessment methods and criteria	Subject passing criteria		Passing threshold			Percentage of the final grade		
	Laboratory				50.0%			
	Lecture		60.0%			50.0%		

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Recommended reading	Basic literature	1. W. Jakubiec, J. Malinowski: Metrologia wielkości geometrycznych. WNT, Warszawa 2004 2. S. Białas: Metrologia techniczna z podstawami tolerowania wielkości geometrycznych dla mechaników. Oficyna wydawnicza PW, Warszawa 2006 3. Pr. zb. pod red. Z. Humienny: Specyfikacje geometryczne wyrobów. WNT, Warszawa 2004 4. S. Adamczak, W. Makieła: Metrologia w budowie maszyn. WNT, Warszawa 2004 5. P. Paczyński: Metrologia techniczna. Przewodnik do wykładów, ćwiczeń i laboratoriów. Wyd. PP, Poznań 2003.			
	Supplementary literature	Ratajczyk: Współrzędnościowa technika pomiarowa. OWPW, Warszawa 2005 2. J. Jezierski: Analiza tolerancji i niedokładności pomiarów w budowie maszyn. WNT Warszawa 2003 3. A. Boryczko: Podstawy pomiarów wielkości mechanicznych. Wydawnictwo PG, Gdańsk 2010 4. A. Meller, P. Grudowski: Laboratorium metrologii warsztatowej i inżynierii jakości. http://www.wbss.pg.gda.pl , podręczniki (format PDF).			
	eResources addresses	Adresy na platformie eNauczanie:			
Example issues/ example questions/ tasks being completed	Dimensional analysis of the mechanisms. Types of shaft and hole fits. Methods and measuring instruments.				
Work placement	Not applicable				

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