

## Subject card

Subject name and code	Methodology of simulation and optimization of technological processes , PG_00066048								
Field of study	Engineering and Technologies of Energy Carriers								
Date of commencement of									
studies	reuluary 2025		Academic year of realisation of subject			2025/2026			
Education level	second-cycle studies		Subject group			Optional subject group Subject group related to practical vocational preparation			
Mode of study	Full-time studies		Mode of delivery			at the university			
Year of study	1		Language of instruction			Polish			
Semester of study	2		ECTS credits			2.0			
Learning profile	practical profile		Assessment form			assessment			
Conducting unit	Department of Process Engineering and Chemical Technology -> Faculty of Chemistry -> Wydziały Politechniki Gdańskiej								
Name and surname of lecturer (lecturers)	Subject supervisor		dr inż. Robert Aranowski						
	Teachers	dr inż. Robert Aranowski							
Lesson types and methods	Lesson type	Lecture	Tutorial	Laboratory	Projec	t	Seminar	SUM	
of instruction	Number of study hours	10.0	0.0	30.0	0.0		0.0	40	
	E-learning hours included: 0.0								
	eNauczanie source address: https://enauczanie.pg.edu.pl/2025/course/view.php?id=1128								
	Moodle ID: 1128 Metodologia symulacji i optymalizacji procesów technologicznych, Inżynieria i Technologia Nośników Energi https://enauczanie.pg.edu.pl/2025/course/view.php?id=1128								
Learning activity and number of study hours	Learning activity Participation ir classes includ plan				Self-study		SUM		
	Number of study hours	40		5.0		5.0		50	
Subject objectives	The aim of the course is to present (theoretically and practically) modern simulation tools and solving process problems.								
Learning outcomes	Course out	Subject outcome			Method of verification				
	[K7_U06] designs - in accordance with the given specification, taking into account non-technical aspects - a complex technological process related to engineering and energy carrier technologies		Student is able to use the costing estimating module during process simulations using PetroSIM software			[SU4] Assessment of ability to use methods and tools			
	[K7_W06] defines the techniques of designing technological processes; describes the methods of selecting the right technological process; the resistance of materials to degradation, degradation mechanisms and methods of improving corrosion resistance		Characterizes the basics of corrosion and material degradation in process installations (electrochemistry, crevice corrosion, stress corrosion, erosion corrosion, high temperature corrosion) and protection strategies (material selection, coatings, inhibitors, cathodic corrosion).			[SW3] Assessment of knowledge contained in written work and projects			
	[K7_K05] is able to assess social problems related to the energy economy		Works collaboratively within a team, incorporating social aspects into recommendations.			[SK1] Assessment of group work skills			
	[K7_U05] analyzes the functioning of devices, equipment and technological lines used in technologies related to energy production,		Student is able to use teamwork skills when formulating models of technological processes			[SU1] Assessment of task fulfilment			

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Subject contents	Concepts of empirical, analog, physical and mathematical model; Introduction to the real problems of design, modeling, optimization and scaling up of processes. Estimation of measuring errors and calculation of additive errors, factor design and curtailed sampling plans for modeling of physical and chemical processes. Utilization of statistical methods to control industrial processes. Mathematical description of chemical processes, types of mathematical models, the balance equations for apparatus models, the equations of mass and energy balances. Simulation models: black box models, deterministic models, software for simulation and design processes. Processes simulation rules: objects with lumped and distributed parameters in a steady and transient state. Approximation and prediction properties of the substance: density, viscosity, the critical parameters, the liquid proper volume, gas proper volume, volatility of gases and liquids, phase equilibrium (equation of Margules van Laar and Wilson). Chemical equilibrium, calculating the concentrations at steady state. A database of physicochemical properties of pure substances, properties of mixtures and phase equilibrium. Modern simulation methods, solving process problems, simulation of mass flows, full simulation and optimization of steady-state processes. Simulation of chemical processes using the ChemCAD software in steady state and dynamic mode.						
Prerequisites and co-requisites	Knowledge of unit processes, including the distillation and rectification, mass and energy transfer. Knowledge of the basic equipment and apparatuses used in the chemical industry. Knowledge about basic physico-chemical parameters of matter.						
Assessment methods and criteria	Subject passing criteria	Passing threshold	Percentage of the final grade				
	Project	60.0%	50.0%				
	Test	60.0%	50.0%				
Recommended reading	Basic literature	<ol> <li>Leigh J. R., Modelling and simulation, London, Peter Peregrinus, 1983.</li> <li>William Luyben, Process Modeling, Simulation and Control for Chemical Engineers, McGraw-Hill Chemical Engineering Series, 1996.</li> </ol>					
	Supplementary literature	Octave Levenspiel, Chemical reaction Engineering, John Wiley & Sons, 1999.					
	eResources addresses						
Example issues/ example questions/ tasks being completed	In the production of ethyl propionate, 60% ethyl alcohol is mixed with 40% propionic acid. The reaction is carried out with simultaneous removal of the products in a distillation column. The inlet acid temperature is 30C and the pressure was 1 atm. The inlet temperature of the alcohol is 40C and the pressure 2 atm. The distillation column operates at atmospheric pressure and is equipped with 20 trays. The efficiency of the highest and lowest trays is 0.8 and 0.7, respectively. The acid stream is fed to the 7th tray and the alcohol stream to the 9th tray. The column does not have a condenser. The reflux ratio is 0.8 and the boiler power is 2 MW. As a column simulation model, use the "Equilibrium model". The volume of the liquid on the trays is 5 dm3. The values of the coefficients for the change of the reaction equilibrium constant with temperature are as follows: A = 10.82; B=28.96; C=0.5385; D=0.00016. The overhead product of the first column should be separated in the second distillation column in which no chemical reaction takes place. Use the "Equilibrium model" as a simulation model for the operation of the 2nd column which has 20 theoretical trays. By changing the reflux coefficient and boiler power, optimise ethyl propionate production efficiency with a purity of at least 80%. Generate a material and energy balance of the process and a column profile graph using the ChemCAD simulator.						
Work placement	Not applicable						

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