

## Subject card

Subject name and code	, PG_00054586								
Field of study	Engineering Management								
Date of commencement of studies	October 2022		Academic year of realisation of subject			2024/2025			
Education level	first-cycle studies		Subject group			Optional subject group Subject group related to scientific research in the field of study			
Mode of study	Full-time studies		Mode of delivery			at the university			
Year of study	3		Language of instruction			Polish			
Semester of study	6		ECTS credits			3.0			
Learning profile	general academic profile		Assessment form			exam			
Conducting unit	Department of Management Engineering and Quality -> Faculty of Management and Economic				ics				
Name and surname	Subject supervisor		dr inż. Ewa Marjańska						
of lecturer (lecturers)	Teachers	reachers dr inż. Ewa Marjańska mgr Anna Wendt							
Lesson types and methods	Lesson type	Lecture	Tutorial	Laboratory	Projec	ct Seminar		SUM	
of instruction	Number of study hours	15.0	0.0	30.0	0.0		0.0	45	
	E-learning hours inclu			_		i			
Learning activity and number of study hours	Learning activity	Participation in classes include plan				Self-study SUM		SUM	
	Number of study hours	45		4.0		26.0 7		75	
Subject objectives	Objective of the subject The objective of the Lean Manufacturing subject is to develop students' skills in using Lean Manufacturing tools to eliminate key challenges in production processes. The objective of the theoretical material (lectures) is to introduce students to problems that arise in production processes and the way in which the presented tools help to solve them. The objective of the exercises is to support students in developing skills, using tools for various processes and situations.								
Learning outcomes	Course outcome		Subject outcome		Method of verification				
	[K6_W13] has a basic knowledge of the design, modelling and optimisation of technical processes and systems		The student has basic knowledge of the use of Lean Manufacturing tools to eliminate key challenges in production processes.			[SW3] Assessment of knowledge contained in written work and projects [SW2] Assessment of knowledge contained in presentation			
			The student is able to design solutions using the indicated Lean Manufacturing methods and tools			[SU4] Assessment of ability to use methods and tools			
Subject contents	Basic concepts related to Lean Manufacturing2. 5S - commitment to eliminating waste3. Visual management of results4. One piece flow/Continuous flow5. Work standardization6. Milk run - organization of supplying stations with materials7. Poka-yoke - right the first time8. Kamishibai - layered auditing of standards9. Suggestion system10. SMED								
Prerequisites and co-requisites									

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Assessment methods	Subject passing criteria	Passing threshold	Percentage of the final grade			
and criteria	Debate	60.0%	10.0%			
	Nonobligatory tasks	60.0%	15.0%			
	Obligatory tasks	60.0%	25.0%			
	Exam	60.0%	50.0%			
Recommended reading	Basic literature	King, Peter L. Lean for the Process Industries				
· · · · · · · · · · · · · · · · · · ·	Supplementary literature	J. Liker, The Toyota Way				
		J. Humble, Lean Enterprise: How High Performance Organizations Innovate at Scale.				
	eResources addresses	Uzupełniające				
		Adresy na platformie eNauczanie:				
Example issues/ example questions/ tasks being completed	What is the process of determining the milkman's route?2. Retool the machine using the SMED methodology3. Design a Poka Yoke solution					
Work placement	Not applicable					

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