

Subject card

Subject name and code	Modelling of heat and plastic treatment processes of materials, PG_00064940								
Field of study	Mechanical Engineering								
Date of commencement of studies	February 2026		Academic year of realisation of subject			2026/2027			
Education level	second-cycle studies		Subject group			Specialty subject group Subject group related to scientific research in the field of study			
Mode of study	Part-time studies		Mode of delivery			at the university			
Year of study	1		Language of instruction			Polish			
Semester of study	2		ECTS credits			4.0			
Learning profile	general academic profile		Assessment form			exam			
Conducting unit		on of Materials Science and Technology -> Institute of Manufacturing and Materials Technology -> ty of Mechanical Engineering and Ship Technology -> Wydziały Politechniki Gdańskiej						ology ->	
Name and surname	Subject supervisor								
of lecturer (lecturers)	Teachers								
Lesson types and methods	Lesson type	Lecture	Tutorial	Laboratory	Projec	t	Seminar	SUM	
of instruction	Number of study hours	18.0	0.0	9.0	9.0		0.0	36	
	E-learning hours included: 0.0								
Learning activity and number of study hours	Learning activity	Participation in classes include plan		Participation in consultation hours		Self-study		SUM	
	Number of study hours	36		4.0		60.0		100	
Subject objectives	The aim of the course is to familiarize students with the basic issues related to heat treatment and plastic working of construction materials.								
Learning outcomes	Course outcome		Subject outcome			Method of verification			
	[K7_W13] explains the main principles of individual and teamwork organization, including various forms of entrepreneurship utilizing knowledge from the field of engineering and technical sciences and disciplines relevant to the course of study		As part of the project, the student works in a team to solve a technical problem.			[SW3] Assessment of knowledge contained in written work and projects			
	[K7_W04] demonstrates knowledge covering selected topics of advanced specific knowledge, in particular methods, techniques, tools specific to Mechanics and Mechanical Engineering processes, systems and equipment		The student demonstrates knowledge about issues of heat treatment and forming.			[SW1] Assessment of factual knowledge			
	[K7_U04] creatively designs or modifies devices, processes or systems specific to Mechanics and Mechanical Engineering, using computer-aided design systems in the form of technical documentation, taking into account aspects of economic analysis, using appropriate tools and techniques [K7_W01] explains and describes, on the basis of general knowledge of the scientific disciplines forming the theoretical basis of Mechanics and Mechanical Engineering, the structure and principles of		The student designs tool elements for forming processes. The student is able to describe the operation of processing equipment.			[SU1] Assessment of task fulfilment [SU4] Assessment of ability to use methods and tools [SU3] Assessment of ability to use knowledge gained from the subject [SW3] Assessment of knowledge contained in written work and projects			

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Subject contents	Lecture: Design and modeling of thermo-chemical treatment processes in relation to plastics iron-based metal. Diffusion saturation with non-metallic elements. Nitriding conventional and ionic, selective nitriding. Conventional carburizing, high temperature and ionic. Diffusion saturation with metallic elements. Machining defects thermochemical. Basics of plastic working. Plastic deformation of metals. The influence of plastic deformation on the properties of metals. Classification of plastic working processes. Rolling of metals. Rolling of sections. Rolling of pipes. Forging and ironing. Forging and pressing machines. Open-die forging. Die forging. Classification of forgings. Drawing and extrusion. Characteristics of drawing and extrusion processes. Drawing machines. Extrusion presses. Technology for drawing bars, wires and pipes. Technology of extrusion processes. Classification of pressing processes. Metal cutting. Metal bending. Multiple and simultaneous pressing Project: Design of the OC process, Design of the plastic forming process Laboratory: Hardening, tempering, thermo-chemical treatment, plastic forming processes					
Prerequisites and co-requisites						
Assessment methods	Subject passing criteria	Passing threshold	Percentage of the final grade			
and criteria	Exam	50.0%	30.0%			
	Project	50.0%	40.0%			
	Laboratory	50.0%	30.0%			
Recommended reading	Basic literature 1. Burakowski T., Roliński E., Wierzchoń T.: Inżynieria powierzchni metali. WPW, Warszawa 1992. 2. Jarzębski M.Z.: Dyfuzja w metalach. Śląsk. Katowice 1976. 3. Praca zbiorowa.: Metaloznawstwo. Skrypt Politechniki Gdańskiej, Gdańsk 1991. 4. Poradnik inżyniera. Obróbka cieplna stopów żelaza. WNT, Warszawa 1977.					
	Supplementary literature	Askeland. D, Phules P.: The science and engineering of materials. Thomson 2008				
	eResources addresses					
Example issues/ example questions/ tasks being completed	Quenching and tempering process Annealing					
	Design of the heat treatment process Design of the forming process					
Work placement	Not applicable					

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