



Subject card

Subject name and code	Fundamentals of the Manufacturing Technologies, PG_00060535						
Field of study	Naval Architecture and Offshore Structures						
Date of commencement of studies	October 2026	Academic year of realisation of subject				2027/2028	
Education level	first-cycle studies	Subject group				Obligatory subject group in the field of study Subject group related to scientific research in the field of study	
Mode of study	Full-time studies	Mode of delivery				at the university	
Year of study	2	Language of instruction				Polish	
Semester of study	3	ECTS credits				3.0	
Learning profile	general academic profile	Assessment form				assessment	
Conducting unit	Division of Marine Auxiliary Machinery -> Institute of Naval Architecture -> Faculty of Mechanical Engineering and Ship Technology -> Faculties of Gdańsk University of Technology						
Name and surname of lecturer (lecturers)	Subject supervisor	dr inż. Wojciech Leśniewski					
	Teachers						
Lesson types	Lesson type	Lecture	Tutorial	Laboratory	Project	Seminar	SUM
	Number of study hours	30.0	0.0	30.0	0.0	0.0	60
	E-learning hours included: 0.0						
Learning activity and number of study hours	Learning activity	Participation in didactic classes included in study plan	Participation in consultation hours	Self-study	SUM		
	Number of study hours	60	6.0	9.0	75		
Subject objectives	The student acquires basic knowledge of manufacturing processes and processing of engineering materials. acquiring the ability to select and use machining methods to shape machine elements and give them specific functional properties.						
Learning outcomes	Course outcome	Subject outcome			Method of verification		
	[K6_U05] can formulate a simple engineering task and its specification within the range of design, construction and operation of ocean technology objects and systems	Prepares technical and technological documentation of a selected machine element.			[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information [SU3] Assessment of ability to use knowledge gained from the subject [SU4] Assessment of ability to use methods and tools [SU5] Assessment of ability to present the results of task		
	[K6_W03] has knowledge of hydromechanics, thermodynamics, machine design, ecology, materials science necessary to understand the principles of construction and operation of ocean engineering facilities and equipment	Understands the basic principles of technological processes used in the production of components of ocean technical devices.			[SW1] Assessment of factual knowledge [SW3] Assessment of knowledge contained in written work and projects		
[K6_U01] can obtain information from literature, databases and other sources, can verify and organize the obtained information, interpret them and form conclusions and justified opinions	The student searches for and collects information regarding the designed technological process.			[SU1] Assessment of task fulfilment [SU2] Assessment of ability to analyse information [SU4] Assessment of ability to use methods and tools			

Subject contents	<p>Course content – lecture</p> <ol style="list-style-type: none"> <li>1. Classification of techniques for producing machine and device parts. machine technology, technological efficiency of the structure.</li> <li>2. Properties and principles of selection of engineering materials. Mechanical properties materials. Technological properties. Corrosion resistance of engineering materials.</li> <li>3. Techniques of obtaining metals and alloys. Metallurgy of steel and non-ferrous metals.</li> <li>4. Top layer technological and operational top layer. Change curve wear and tear over time. Shaping the operational properties of selected machine parts.</li> <li>5. Machining and advanced machining technologies. Technology machining. Turning cutting parameters, classification of methods, geometry tools. Milling. Abrasive processing technology grinding, abrasive blasting. Hole machining methods.</li> <li>6. Modern methods of shaping materials, surface engineering methods and applying coatings. Unconventional manufacturing techniques. Additive technologies: 3D printing FDM, DMLS.</li> <li>7. Methods of connecting machine parts.</li> <li>8. Production and technological process. Basics of process design technological.</li> </ol>											
Prerequisites and co-requisites	<p>Knowledge of basic issues regarding the structure and properties of materials engineering and knowledge of engineering graphics in the field of dimensioning machine parts and determination of surface roughness, tolerance and fit.</p>											
Assessment methods and criteria	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 33%;">Subject passing criteria</th> <th style="width: 33%;">Passing threshold</th> <th style="width: 33%;">Percentage of the final grade</th> </tr> </thead> <tbody> <tr> <td></td> <td style="text-align: center;">50.0%</td> <td style="text-align: center;">50.0%</td> </tr> <tr> <td></td> <td style="text-align: center;">50.0%</td> <td style="text-align: center;">50.0%</td> </tr> </tbody> </table>			Subject passing criteria	Passing threshold	Percentage of the final grade		50.0%	50.0%		50.0%	50.0%
Subject passing criteria	Passing threshold	Percentage of the final grade										
	50.0%	50.0%										
	50.0%	50.0%										
Recommended reading	<p>Basic literature</p>	<p>[1] Wiesław Olszak: Obróbka skrawaniem - Wyd. 2. Wydawnictwa Naukowo-Techniczne, Warszawa, 2009.  [2] Zenon Opiekun, Władysław Orłowicz, Feliks Stachowicz: Techniki wytwarzania - Wyd. 2, dodr. Oficyna Wydawnicza Politechniki Rzeszowskiej, Rzeszów, 2016.  [3] Mieczysław Feld: Technologia budowy maszyn - Wyd. 3 zm. Wydaw. Naukowe PWN, Warszawa, 2000.  [4] Mieczysław Korzyński: Inżynieria wytwarzania. Uniwersytet Rzeszowski, Katedra Mechatroniki i Automatyki, Rzeszów, 2013.  [5] Tadeusz Dobrzański: Rysunek techniczny maszynowy. Wydawnictwo WNT, Warszawa, 2013.  [6] Leszek Adam Dobrzański: Podstawy nauki o materiałach i metaloznawstwo: materiały inżynierskie z podstawami projektowania materiałowego. Wydawnictwa Naukowo Techniczne, Warszawa, 2002.  [7] Edward Gawlik, Stanisław Gil, Krzysztof Zagórski: Projektowanie procesów technologicznych obróbki skrawaniem. Wydawnictwa AGH, Kraków, 2019.  [8] Czesław Rzeźnik, Piotr Rybacki: Podstawy technologii maszyn. Wydawnictwo Uniwersytetu Przyrodniczego, Poznań, 2017.  [9] Andrzej Klimpel: Technologie laserowe: spawanie, napawanie, stopowanie, obróbka cieplna i cięcie. Wydawnictwo Politechniki Śląskiej, Gliwice, 2012.  [10] Przemysław Siemiński, Grzegorz Budzik: Techniki przyrostowe: druk drukarki 3D. Oficyna Wydawnicza Politechniki Warszawskiej, Warszawa, 2015.</p>										
	<p>Supplementary literature</p>	<p>[1] Maria Porębska, Andrzej Skorupa: Połączenia spójnościowe - Wyd. 2 popr., dodr. 1. Wydawnictwo Naukowe PWN, Warszawa, 2013.  [2] Wit Grzesik, Adam Ruszaj: Hybrydowe metody obróbki materiałów konstrukcyjnych. Wydawnictwo Naukowe PWN, Warszawa, 2021.  [3] Krzysztof Jemielniak: Obróbka skrawaniem: podstawy, dynamika, diagnostyka. Oficyna Wydawnicza Politechniki Warszawskiej, Warszawa, 2018.</p>										
	<p>eResources addresses</p>											

<p>Example issues/ example questions/ tasks being completed</p>	<ol style="list-style-type: none"> <li>1. Drawing documentation</li> <li>2. Locksmith work.</li> <li>3. Cutting materials.</li> <li>4. Machining - turning (lathe construction, tools).</li> <li>5. Turning of end faces.</li> <li>6. Turning cylindrical surfaces.</li> <li>7. Turning cones.</li> <li>8. Thread cutting.</li> <li>9. Machining - milling (construction of a milling machine, tools).</li> <li>10. Milling of flat surfaces, selection of cutters.</li> <li>11. Milling keyways and pockets.</li> <li>12. Grinding of flat and cylindrical surfaces.</li> <li>13. Soldering.</li> <li>14. Joining metals by welding.</li> </ol>
<p>Practical activities within the subject</p>	<p>Not applicable</p>

Document generated electronically. Does not require a seal or signature.